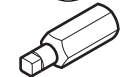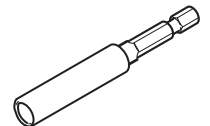# coalesse®

#2 PHILLIPS BIT

or

SQUARE DRIVE BIT

5mm HEX DRIVE BIT

BIT HOLDER

If you have a problem, question, or request, call
your local dealer, or Coalesse at 1.800.627.6770
Or visit our website: www.coalesse.com

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ASSEMBLED BASE INSTALLATION:

1. Place table top, face down, on a clean scratch resistant surface.

2. Place the base assembly over the bottom of the table top and align base mounting holes with the pilot holes. Make sure the base orientation slot is aligned over the extra pilot hole, as shown. This will ensure the correct orientation of the base with the top, as noted at right. Install all Phillips square drive screws provided, to secure the base assembly to the bottom of the table top.
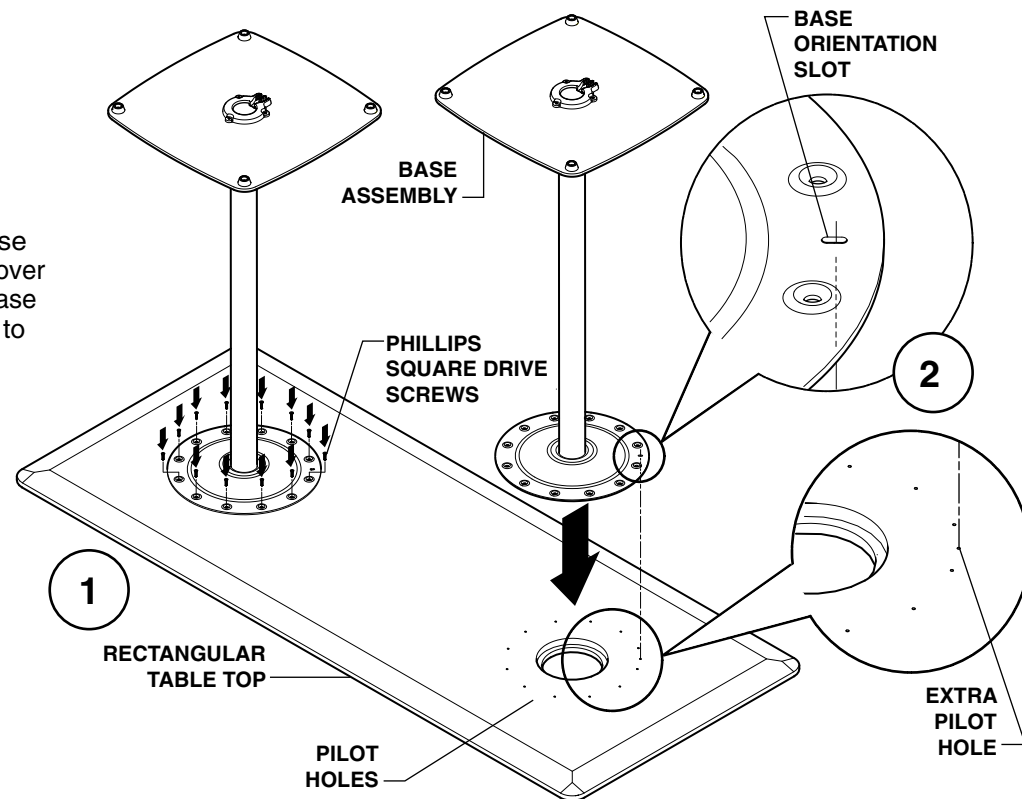
NOTE: Round tables do not require orientation of base to top.

NOTE: Make sure to use the correct size base plate for the corresponding table top size, as noted in the table below.
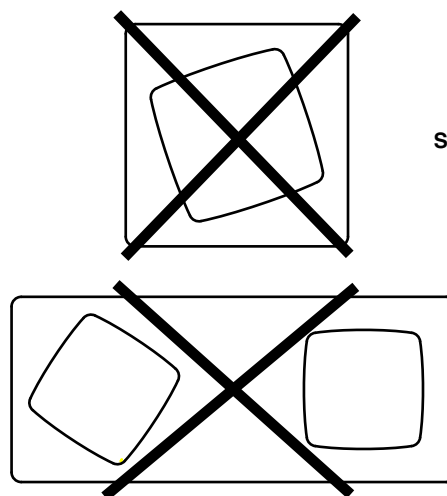
ROUND TOPS		
Top Size	**Base Shape**	**Base Plate Size**
24"	Round	19.3"
30"	Round	19.3"
36"	Round	23.6"
42"	Round	23.6"

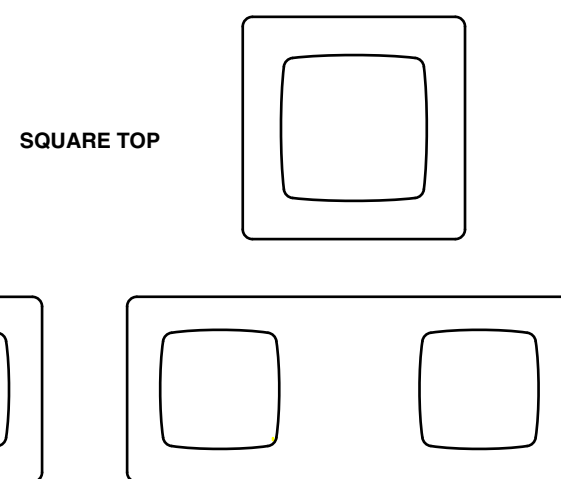| SQUARE - RECTANGULAR TOPS		
Top Size	**Base Shape**	**Base Plate Size**
24"x24"	Square	19.3"
30"x30"	Square	19.3"
36"x36"	Square	23.6"
42"x42"	Square	23.6"
24"x30"	Square	19.3"
30"x72"	Square	19.3" x 2

CAUTION: Assembled base and top are heavy. Use assistance when lifting, to position the table upright onto its base. Do not attempt to lift by the top.

INCORRECT ORIENTATION

CORRECT ORIENTATION

SQUARE TOP

RECTANGULAR TOP

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KNOCKED DOWN BASE INSTALLATION:

1. Stand base column upright on a clean, scratch resistant surface.

2. Orient top plate with countersink taper, of the five (5) mounting holes, facing up. Align top plate over base column and install five (5) hex drive flat head screws, provided. Tighten screws to 177 in-lbs (20Nm).

3. Turn assembled top plate and column over. Place the bottom plate over the column, with glides facing up. Install five (5) hex drive flat head screws, provided. Tighten screws to 177 in-lbs (20 Nm).

4. Place table top face down on clean scratch resistent surface. Place assembled base onto table top and align over pilot holes. Install the eight (8) Phillips square drive screws provided and tighten screws.

CAUTION: Assembled base and top are heavy. Use assistance when lifting, to position the table upright onto its base. Do not attempt to lift by the top.

HEX DRIVE FLAT HEAD SCREWS

BOTTOM PLATE

BASE ASSEMBLY

TOP PLATE

HEX DRIVE FLAT HEAD SCREWS

TOP PLATE

BASE COLUMN

COUNTERSINK TAPER

PHILLIPS SQUARE DRIVE SCREWS

TABLE TOP